

**GENERAL:**

The AO-Box Model is 12-bit analog output modules designed for use with the Q-Controller control system. Each AO-Box module has 8x 4-20 mA output channels that provide 4-20mA signal as inputs to other host control devices.

The AO-Box and other IO-Box modules connect and communicate via a RS-485 2-wire connection to the Q-Controller. The Q-Controller supports any combination of the IO Box, the AO-Box can be up to 16 modules, allowing a total of 128 4-20mA analog signals to be output via a single Q-Controller.

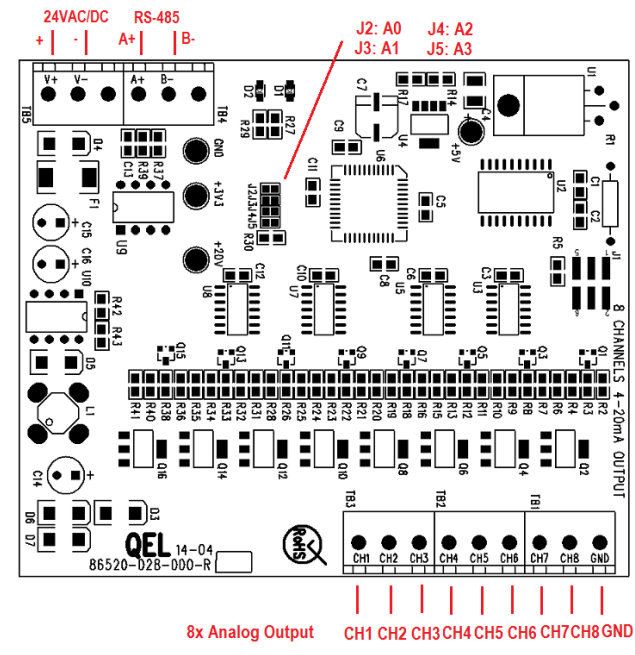
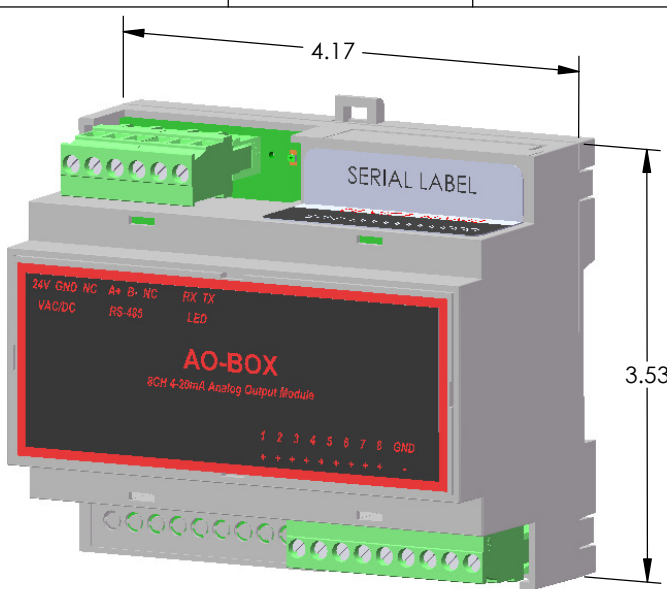
All AO-Box configuration information is stored in Q-Controller and the 4-20mA calibration data is stored locally within the module, so replacement modules do not need to be configured and calibrated.

The AO-Box' high density packaging, removable terminal block and DIN rail mounting saves time and panel space. The module snaps easily onto standard top hat (T) profile DIN rail.

REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED
1061	A	FIRST RELEASE	2015-05-06	XY

Specification:	
<b>Fuse</b>	F1: Polyswitch 750mA Polyswitch device resets after the fault is cleared and power to the circuit is removed
<b>Power Supply</b>	Voltage: 24VDC nominal, range 18 to 30VDC 24VAC nominal, range 15 to 24VAC 50/60HZ Note: Input Power is half-wave rectifier circuit, it can be either floating or grounded. You will damage devices if you mix half wave and full wave rectifiers on the same AC source. Use extreme caution when sharing a common AC source. Sharing a common DC source is less problematic.  The AO-Box can share the same AC or DC power supply with Q-Controller, as Q-Controller is half-wave rectifier inside.  Current: max. 0.75 A (fuse protected) Actual running current < 0.3A
<b>Address</b>	Address can be defined from 0 to 15 with the four solder pads J2, J3, J4 and J5 Factory Default address is 0 with J2= OPEN, J3= OPEN, J4= OPEN, J5=OPEN
<b>Panel Indicators</b>	TX/RX status RS-485 port TX/RX Status for Q-Controller Network

Module Address	Dip Switch Setting			
	J2 / A0	J3 / A1	J4 / A2	J5 / A3
0	OPEN	OPEN	OPEN	OPEN
1	CLOSED	OPEN	OPEN	OPEN
2	OPEN	CLOSED	OPEN	OPEN
3	CLOSED	CLOSED	OPEN	OPEN
4	OPEN	OPEN	CLOSED	OPEN
5	CLOSED	OPEN	CLOSED	OPEN
6	OPEN	CLOSED	CLOSED	OPEN
7	CLOSED	CLOSED	CLOSED	OPEN
8	OPEN	OPEN	OPEN	CLOSED
9	CLOSED	OPEN	OPEN	CLOSED
10	OPEN	CLOSED	OPEN	CLOSED
11	CLOSED	CLOSED	OPEN	CLOSED
12	OPEN	OFF	CLOSED	CLOSED
13	CLOSED	OFF	CLOSED	CLOSED
14	OPEN	CLOSED	CLOSED	CLOSED
15	CLOSED	CLOSED	CLOSED	CLOSED

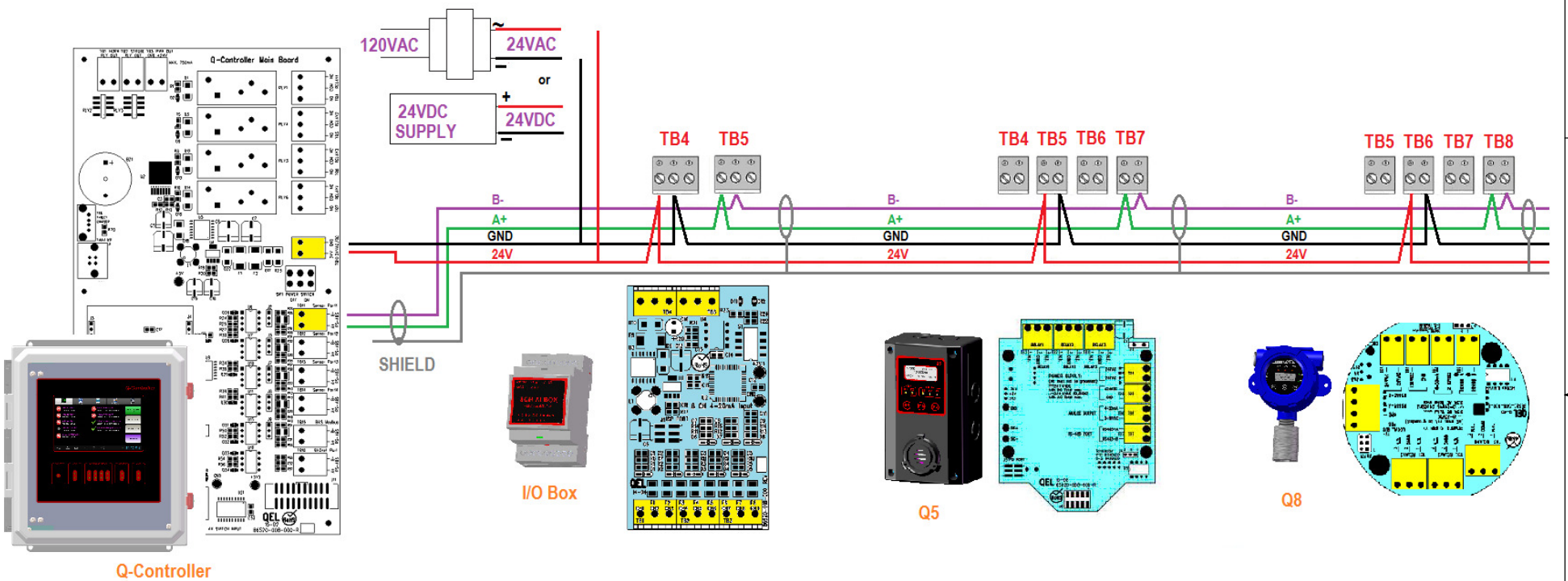


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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	QUATROSENSE ENVIRONMENTAL LTD.
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	15-05-06	
INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		TITLE:  <b>AO-BOX Installation Drawing</b>
MATERIAL		ENG APPR.		
FINISH		MFG APPR.		SIZE DWG. NO. REV <b>B 86550-004-000 A</b>
NEXT ASSY USED ON		Q.A.		
APPLICATION		COMMENTS:		SCALE: 1:2 WEIGHT: SHEET 1 OF 3
DO NOT SCALE DRAWING				

# Recommend Connection for New Installations

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	See Sheet1	-	-



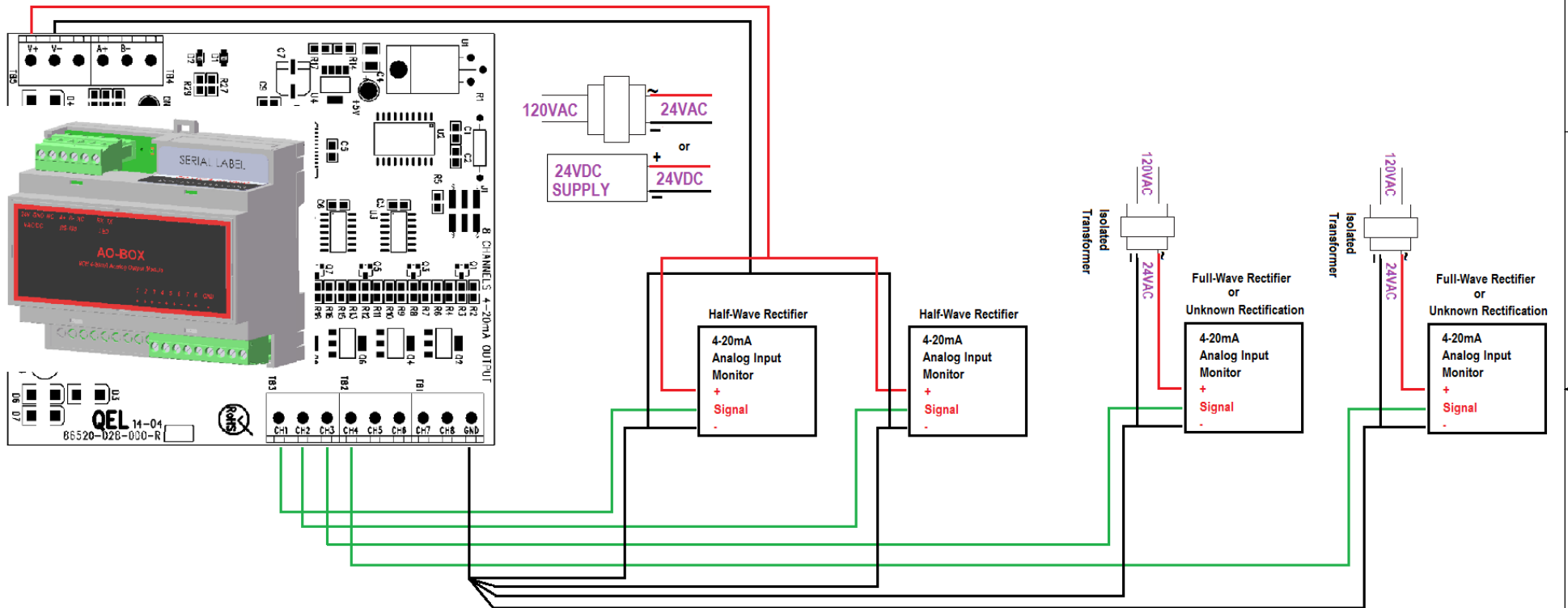
- Note:
1. The power supply can be 24VAC or DC as every device uses a half-wave rectifier in the drawing
  2. The power negative may be grounded or floating
  3. Don't mix full wave rectifiers device with this system
  4. RS-485 cable should be wired from one sensor to another without tees or stub. Power cable does not matter
  5. Before power up, the polarity of the 24VAC power supply should be checked carefully, reversing polarity on the network will cause the RS-485 driver chips blow up
  6. The I/O Box in the drawing can be AI-Box, AO-Box, BI-Box or BO-Box

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	QUATROSENSE ENVIRONMENTAL LTD
		DIMENSIONS ARE IN INCHES				TITLE: <b>AO-Box Installation Drawing</b>
		TOLERANCES:				
		FRACTIONAL: ±				
		ANGULAR: MACH ± BEND ±				
		TWO PLACE DECIMAL ±				SIZE DWG. NO.
		THREE PLACE DECIMAL ±				<b>B</b> 86550-004-000
		INTERPRET GEOMETRIC TOLERANCING PER:				REV
		MATERIAL				<b>A</b>
		FINISH				SCALE: 1:4
NEXT ASSY	USED ON					SHEET 2 OF 3
		APPLICATION				

# AO-BOX Connection

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	See Sheet1	-	-



- NOTE for AO-Box:**
- AO-box is non-isolated devices with a half-wave rectifier on the 24VAC/DC power input terminal. Therefore, to prevent equipment damage, multiple devices that are powered by a common 24VAC transformer must use common device power connections (e.g.24VAC input power to other device power inputs, and ground to other device grounds), or dedicated isolated transformers must be provided for each non-isolated device.
  - The AO-Box 24VAC/DC input power ground and analog output signal returns are common.
  - If it is known that the connected analog device is half-wave rectified, it can share the same AC power supply with the AO-Box.
  - If the rectification of the other device is unknown, it is recommended that a separate transformer is used to power other device.

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		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		Quatrosense Environmental Ltd	
		DIMENSIONS ARE IN INCHES		DRAWN				TITLE:	
		TOLERANCES:		CHECKED				AO-Box	
		FRACTIONAL: ±		ENG APPR.				Installation Drawing	
		ANGULAR: MACH ± BEND ±		MFG APPR.				SIZE DWG. NO.	
		TWO PLACE DECIMAL ±		Q.A.				B 86550-004-000	
		THREE PLACE DECIMAL ±		COMMENTS:				REV	
		INTERPRET GEOMETRIC TOLERANCING PER:						A	
		MATERIAL						SCALE: 1:4 WEIGHT: SHEET 3 OF 3	
		FINISH							
NEXT ASSY		USED ON							
APPLICATION		DO NOT SCALE DRAWING							